



## OPAQUE INK (TP)

### Main Characteristics

#### Ink Type

One Pack – Water Based

#### Drying

- Jet dry : 3-5 minutes
- Air dry : 10-15 minutes
- Final step oven : 150 °C 3 minutes

#### Thinning

- 5-10 % Water

#### Cleaning

- Water
- For heavy ink stains, Screensolve (SSO038) can be used.

#### Mesh

- P21-140 to P48-70 Monofilament

#### Stencil Type

- All water resistant direct Emulsion photo-stencils

#### Recommended

- T326 Diazol Tex
- FT426 Polyzol Tex

#### Application

Light and dark shade fabrics made wholly or partly of natural fibres such as cotton

#### Important

- Stir well before use.
- It is advisable that the ink be tested fully prior to printing.

#### Colours Range

15 Colours : 15 Standard colours

### Features

- Suitable for light and dark shade fabrics made wholly or partly of natural fibres such as cotton.
- High opacity.
- Long lasting colour brightness.
- Excellent wash resistance.

### Available Colours

#### Standard Colours

TP100 Black	TP400 Light Orange	TP624 Royal Blue	TP791 Light Brown
TP200 White	TP520 Scarlet	TP645 Navy Blue	TP861 Gold
TP330 Light Chrome	TP590 CMS Violet	TP720 Brilliant Green	TP862 Silver
TP340 Mid Chrome	TP623 Mid Blue	TP721 Bright Green	TP090 Clear

### Standard Packing

50 Kg, 25 Kg, 4 Kg, 1 Kg and 500 g containers.

**Safety and Handling**

- All colours comply with the following standards : EN71-3, Standard of The European Economic Community and Part1303, Title16, Code of Federal Regulation of U.S.A.
- Whilst working with the ink, the consumption of food and drink, and smoking are not recommended.
- TP ink should be used with care. Wear suitable PPE, for example, appropriate gloves and safety glasses.
- Comprehensive information on *the Safety and Handling of TP ink* in Chaiyaboon Material Safety Data Sheet, available on request.

**Storage**

- TP ink should be stored in a sealed container between 5-25 °C.
- Store in a well ventilated place.



CHAIYABOON  
— inKnovation —