



POLYZOL PLUS S (FG224)

Main Characteristics

Type

One pot/Purple colour

Solid content (unsensitized) %

38 %

Preparing the Screen

- New screen should be abraded with Screenprep (SPR034) before use for optimum stencil durability.
- Degreasing the screen use Degreaser Plus (P-6419)

Coating

Manual

- Apply one or two coats of Polyzol Plus S, wet on wet, to the print side of screen.
- Apply one or two coats of this emulsion, wet on wet, to the squeegee side of screen.
- If a higher build of Polyzol Plus S is required extra coats should be applied, wet on wet to the squeegee side.

Automatic

- When using on automatic coating machine, a simultaneous single coat on each side of the screen is recommended.
- If higher builds are required, extra coats should be applied to the squeegee side of the screen.

Drying

Put coated screen in hot air oven with squeegee side up. Do not exceed 40 °C.

Table of Exposure Guide

Light Source	Distance	Length of Exposure Time*
125W HPR Mercury Vapour Lamp	50 cm.	21-42 Seconds
50 Amp Open Carbon Arc	120 cm.	50-75 Seconds
1000W Metal Halide	120 cm.	21-42 Seconds
2000W Metal Halide	120 cm.	14-28 Seconds
3000W Metal Halide	120 cm.	12-20 Seconds
5000W Metal Halide	120 cm.	8-12 Seconds
6000W Metal Halide	120 cm.	5-10 Seconds

* Using 120-34Y Screen Mesh with both sides coated twice with sensitized emulsion.

Developing

Place the screen in washout booth and gently spray both sides, increase the spray pressure slightly. Continue developing until or parts of the image appear clean and sharp.

Spotting

Check for pinholes or blemishes. Spot out with a suitable filler use Screen Filler (22997)

Reclaiming the Screen

- Screenstrip Powder (SST002) thoroughly to both side of the stencil.
- Screenstrip Liquid (SST004) thoroughly to both side of the stencil.

Recommended inks

Solvent based ink and UV based ink.

Caution

Special safelight is not essential, but yellow or weak illumination is desirable.

Features

- One pot photopolymer emulsion.
- Excellent latitude, resolution and definition.
- Fast exposure.
- For high quality graphic printing.

Standard Packing

Emulsion : 5 Kg and 1 Kg

Safety and Handling

- Is free from any toxic, carcinogenic, mutagenic and reprotoxic chemicals.
- Does not have a flashpoint and is, therefore, exempt from the Highly Flammable Liquid Regulations.
- Should be stored away from children.
- Comprehensive information on *the Safety and Handling of Polyzol Plus S* in Chaiyaboon Material Safety Data Sheet.

Storage

- FG224 should be stored in as cool a temperature as possible not below 0 °C or over 35 °C.
- FG224 be stored for 15 months.
- Screen coated in advance will last stored at 20 °C and in complete darkness.
- With longer stored of pre-coated screen, the emulsion can absorb moisture from the environment. It is therefore advisable to dry again prior to exposing.

FG224 2-1101