



## DIAZOL HIGH BUILD (U048)

### Main Characteristics

#### Type

Two Pack/Light blue colour

#### Sensitizer Type

Syrup

#### Solid content (unsensitized) %

47 %

#### Instruction for use

- Fill the sensitized bottle with water until approximately 2/3 full.
- Shake the bottle well until the contents have dissolved.
- Add sensitizer solution emulsion and stir well before use.
- Leave the emulsion to de-gas for 1 hr before use.

#### Preparing the Screen

- New screen should be abraded with Screenprep (SPR034) before use for optimum stencil durability.
- Degreasing the screen, use Degreaser Plus (P-6419)

#### Coating

##### Manual

- Apply one or two coats of Diazol Highbuild, wet on wet, to the print side of screen.
- Apply one or two coats of this emulsion, wet on wet, to the squeegee side of screen.
- If a higher build of Diazol Highbuild is required extra coats should be applied, wet on wet to the squeegee side.

##### Automatic

- When using an automatic coating machine, a simultaneous single coat on each side of the screen is recommended.
- If higher builds are required, extra coats should be applied to the squeegee side of the screen.

#### Drying

Put coated screen in hot air oven with squeegee side up. Do not exceed 40 °C.

#### Table of Exposure Guide

Light Source	Distance	Length of Exposure Time*
3000W Metal Halide	100 cm.	120-150 Seconds

\* Using 61-64W Polyester Screen Mesh.

#### Developing

Place the screen in washout booth and gently spray both sides, increase the spray pressure slightly. Continue developing until or parts of the image appear clean and sharp.

#### Spotting

Check for pinholes or blemishes. Spot out with a suitable filler use Screen Filler (22997)

#### Reclaiming the Screen

- Screenstrip Powder (SST002) thoroughly to both side of the stencil.
- Screenstrip Liquid (SST004) thoroughly to both side of the stencil.

#### Recommended inks

Solvent based ink and Plastisol ink.

#### Caution

Special safelight is not essential, but yellow or weak illumination is desirable.

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### Features

- Diazo sensitized highbuild emulsion.
- High solid content results and outstanding resolution and definition.
- Especially thick coating can be easily conducted.
- Long print durability.
- For PCB solder maske or high build applications.

### Standard Packing

Emulsion : 1 Kg use with sensitizer code US048

### Safety and Handling

- Is free from any toxic, carcinogenic, mutagenic and reprotoxic chemicals.
- Does not have a flashpoint and is, therefore, exempt from the Highly Flammable Liquid Regulations.
- Should be stored away from children.
- Comprehensive information on **the Safety and Handling of Diazol High Build** in Safety Data Sheet.

### Storage

- Emulsion and sensitizer should be stored in temperature not over 25 °C.
- Unsensitized emulsion should be stored under similar conditions and can be stored for 24 months.
- Diazo sensitizer should be stored under similar conditions and can be stored for 12 months.
- Close the bottle tightly after every use.

### Certified Standards

- U048 is made by Kulwong Co., Ltd. with ISO 9001/ISO 14001/BS OHSAS 18001 & TIS 18001 Certified by TUV NORD (Thailand) Ltd.

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