



DRULITE INK (DRL)

Main Characteristics

Finish

Gloss

Ink Type

One Pack / Solvent-Based

Drying

- Jet dry : 80-120 °C 15-20 seconds
- Air dry : Not over 1-3 hours

Thinning

- 5-10 % Retarder 6032
- 20-25 % Thinner 2900

Cleaning

- Cleaner 2940
- For heavy ink stains, Screensolve (SSO038) can be used.

Mesh

- P77-55 to P140-34 Monofilament

Stencil Type

- All solvent-resistant direct Emulsion photo-stencils

Recommended

- U017 Diazol Plus Ultra
- FG226 Polyzol Plus S

Coverage & Mesh No.

- 24-33 m²/Kg (Polyester Mesh No. P120-34)

Application

- Name Card, Advertising Board and Paper

Important

- Stir well before use.
- It is advisable that the ink be tested fully prior to printing.

Colours Range

20 Colours : 10 Standard, 6 CMS and 4 Trichromatic colours

Features

- Printing onto Name Card, Advertising Board and Paper.
- Excellent adhesion and weather resistance.
- DRL is highly opaque with a gloss finish and high adhesion when completely dried.

Available Colours

Standard Colours

DRL100 Black	DRL447 Orange	DRL624 Royal Blue	DRL721 Bright Green
DRL200 White	DRL527 Scarlet	DRL625 Ultramarine	DRL090 Clear
DRL337 Light Chrome	DRL623 Mid Blue	DRL640 Deep Blue	

CMS Base Colours

DRL347 Yellow RS	DRL560 Magenta	DRL600 Blue	DRL700 Green
DRL550 Red BS	DRL590 Violet		

Trichromatic Colours

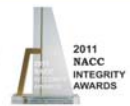
DRL110 Trichromatic Black	DRL310 Trichromatic Yellow	DRL510 Trichromatic Magenta	DRL610 Trichromatic Cyan
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SUPERB SUPPLIES SERVICE FOR SCREEN AND DIGITAL

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Standard Packing

25 Kg, 5 Kg, 1 Kg, 500 g and 200 g container.

Safety and Handling

- All other colours comply with the following standards : EN71-3, Standard of The European Economic Community and Part1303, Title16, Code of Federal Regulation of U.S.A.
- Whilst working with the ink, the consumption of food and drink, and smoking are not recommended.
- DRL ink should be used with care. Wear suitable PPE, for example, appropriate gloves and safety glasses.
- Comprehensive information on **the Safety and Handling of DRL ink** in Safety Data Sheet, available on request.

Storage

- Storage temperature should not be over 40 °C. It should be stored in a dry location with good ventilation and away from heat or ignition sources.
- When stored under these conditions, It is expected to have a shelf-life of 24 months from the date of manufacture.
- Close the bottle tightly after every use.

Certified Standards

- DRL ink is made by Kulwong Co., Ltd. with ISO 9001/ISO 14001/BS OHSAS 18001 & TIS 18001 Certified by TUV NORD (Thailand) Ltd.

